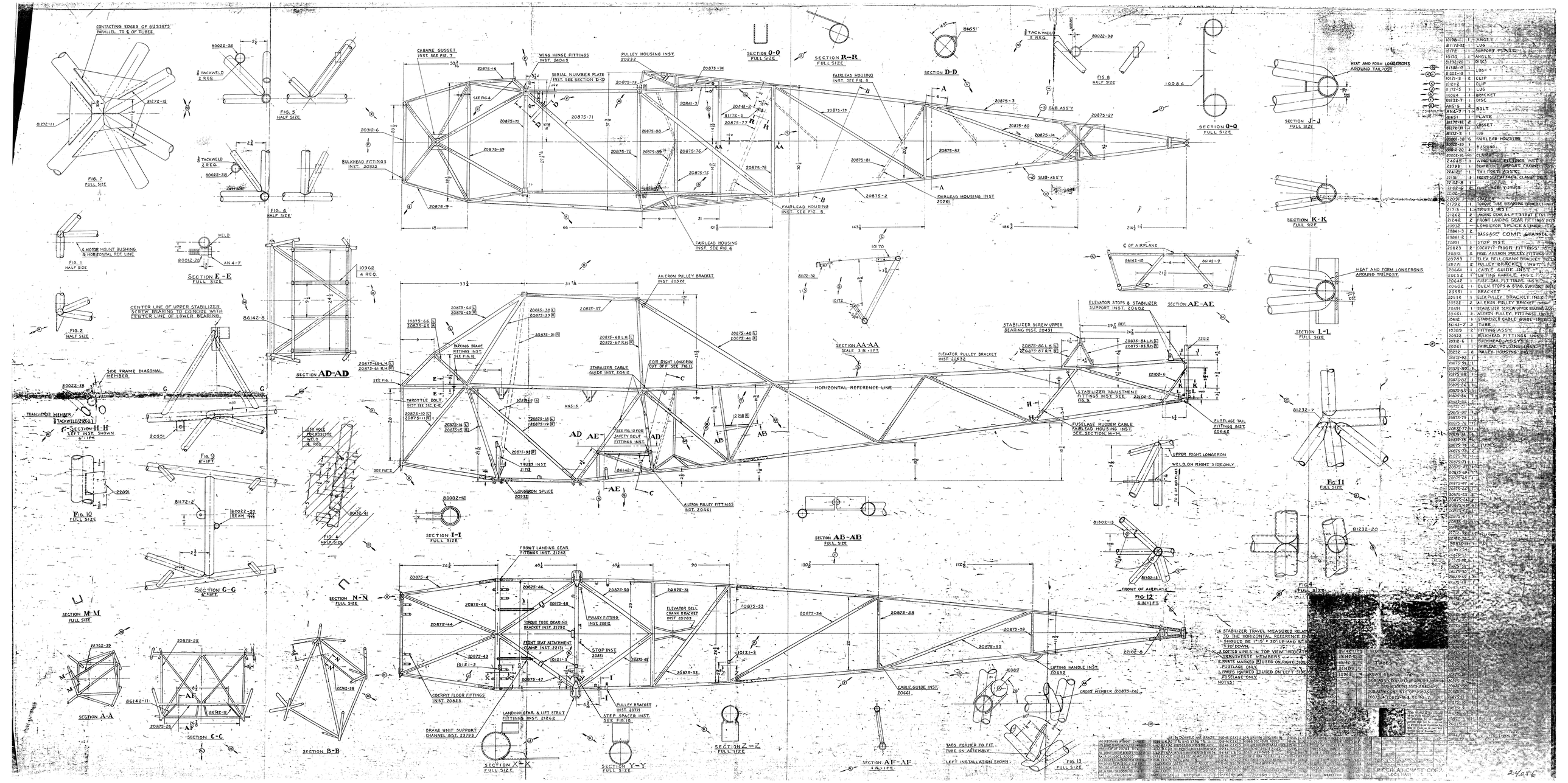
CONTACTING EDGES OF GUSSETS PARALLEL TO ℄ OF TUBES.
FIG. 7 FULL SIZE
FIG. 5 HALF SIZE
FIG. 6 HALF SIZE
CABANE GUSSET INST. SEE FIG. 7
WING HINGE FITTINGS INST. 24045
PULLEY HOUSING INST. 20232
SERIAL NUMBER PLATE INST. SEE SECTION D-D
BULKHEAD FITTINGS INST. 20322
FAIRLEAD HOUSING INST. SEE FIG. 5
FAIRLEAD HOUSING INST. SEE FIG. 6
SECTION Q-Q FULL SIZE
SECTION R-R FULL SIZE
SECTION D-D
FIG. 8 HALF SIZE
SECTION Q-Q FULL SIZE
SECTION J-J FULL SIZE
SECTION K-K FULL SIZE
SECTION I-I FULL SIZE
FIG. 1 HALF SIZE
SECTION E-E FULL SIZE
FIG. 2 HALF SIZE
CENTER LINE OF UPPER STABILIZER SCREW BEARING TO COINCIDE WITH CENTER LINE OF LOWER BEARING.
SECTION AD-AD
SECTION AA-AA SCALE 3 IN. = 1 FT
SECTION AE-AE
SECTION I-I FULL SIZE
SIDE FRAME DIAGONAL MEMBER
TRANSVERSE MEMBER
SECTION H-H LEFT INST. SHOWN 6" = 1 FT
FIG. 9 6" = 1 FT
FIG. 10 FULL SIZE
SECTION G-G 6" = 1 FT
FIG. 4 HALF SIZE
HORIZONTAL REFERENCE LINE
ELEVATOR PULLEY BRACKET INST. 20632
STABILIZER SCREW UPPER BEARING INST. 20491
ELEVATOR STOPS & STABILIZER SUPPORT INST. 20602
STABILIZER ADJUSTMENT FITTINGS INST. SEE FIG. 9
FUSELAGE RUDDER CABLE FAIRLEAD HOUSING INST. SEE SECTION H-H
FUSELAGE TAIL FITTINGS INST. 20648
UPPER RIGHT LONGERON
WELD ON RIGHT SIDE ONLY
FIG. 11 FULL SIZE
FIG. 12 6 IN = 1 FT
SECTION M-M FULL SIZE
SECTION A-A
SECTION C-C
SECTION B-B
SECTION N-N FULL SIZE
SECTION AB-AB FULL SIZE
FRONT LANDING GEAR FITTINGS INST. 21248
TORQUE TUBE BEARING BRACKET INST. 21792
FRONT SEAT ATTACHMENT CLAMP INST. 22131
POWER PLANT ATTACHMENT CLAMP INST. 22102-8
PULLEY FITTING INST. 20812
ELEVATOR BELL CRANK BRACKET INST. 20785
STOP INST. 20851
COCKPIT FLOOR FITTINGS INST. 20823
LANDING GEAR & LIFT STRUT FITTINGS INST. 21262
BRAKE UNIT SUPPORT CHANNEL INST. 23793
PULLEY BRACKET INST. 20771
STEP SPACER INST. SEE FIG. 10
SECTION X-X FULL SIZE
SECTION Y-Y FULL SIZE
SECTION Z-Z FULL SIZE
SECTION AF-AF 6" = 1 FT
CABLE GUIDE INST. 20661
LIFTING HANDLE INST. 20652
CROSS MEMBER (20875-26)
FIG. 13 FULL SIZE
TABS FORMED TO FIT TUBE ON ASSEMBLY
LEFT INSTALLATION SHOWN
FRONT OF AIRPLANE
℄ OF AIRPLANE
HEAT AND FORM LONGERONS AROUND TAILPOST
FIG. 3 FULL SIZE
FIG. 4 FULL SIZE
TRUSS INST. 21713
LONGERON SPLICE 20932
AILERON PULLEY BRACKET INST. 20524
AILERON PULLEY FITTINGS INST. 20461
THROTTLE BOLT INST. SEE SEC. E-E
PARKING BRAKE FITTINGS INST. SEE FIG. 12
STABILIZER CABLE GUIDE INST. 20412
FOR RIGHT LONGERON CUT OFF SEE FIG. 11
SEE FIG. 13 FOR SAFETY BELT FITTINGS INST.
SEE FIG. 1
SEE FIG. 2
MOTOR MOUNT BUSHING & HORIZONTAL REF. LINE
WELD
AN 4-7
80012-20
10962 4 REQ.
86142-8
80022-38
2 TACKWELD 2 REQ.
81272-12
81272-11
81651
10084
10170
81172-32
10172
81232-7
81232-20
81302-18
22412
22102-6
22102-8
22091
81172-2
80022-41
80022-12
86142-7
10318
20875-91
20875-92
20875-93
20875-94
20875-95
20875-96
20875-97
20875-98
20875-99
20875-100
20875-101
20875-102
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